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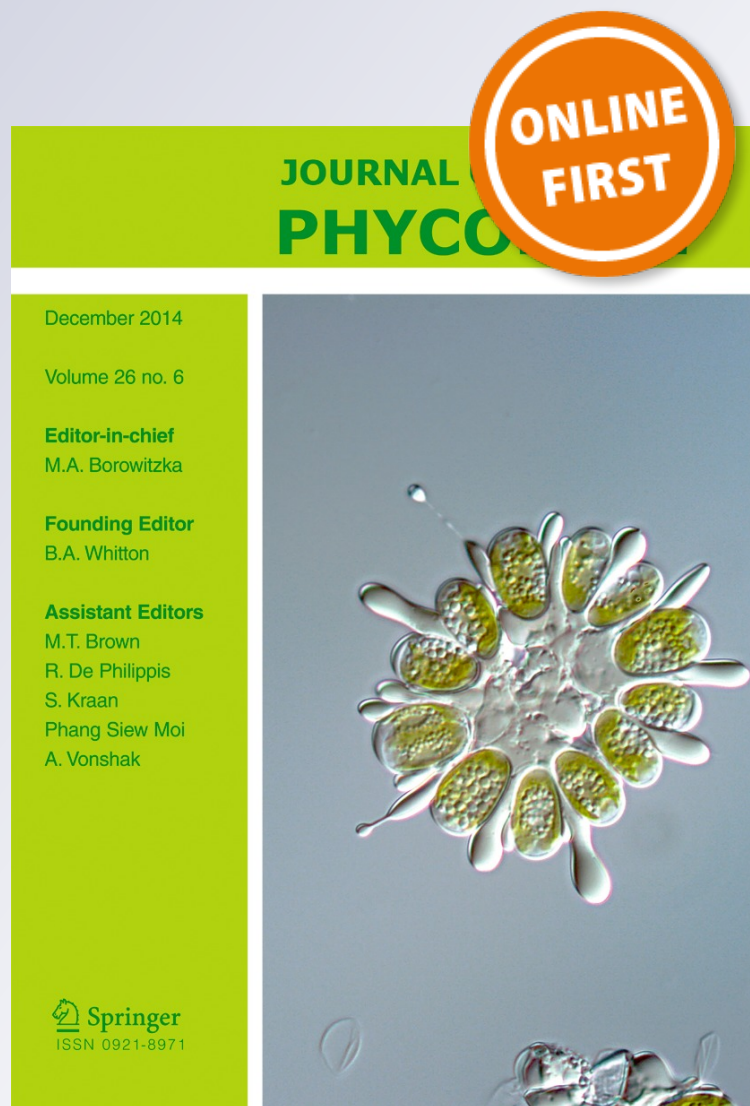
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Developments in production technology of *Kappaphycus* in the Philippines: more than four decades of farming

Anicia Q. Hurtado · Iain C. Neish · Alan T. Critchley

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Abstract *Kappaphycus* is one of the most significant, economically valuable red seaweeds, cultivated in tropical and subtropical waters. This alga demands a relatively high market value globally, due to applications of the kappa carrageenan colloid that is industrially extracted from the biomass. Carrageenan is widely used in food, pharmaceuticals, and nutraceuticals and for aquaculture applications. The first successful commercial cultivation of *Kappaphycus* (previously called *Eucheuma*) was recorded from the southern Philippines in the late 1960s using the line and stake method. Dramatic production increases were achieved, with the Philippines being the leading producer of *Kappaphycus* for more than 30 years, until it was overtaken by Indonesia (in approximately 2008). By 1988, *Kappaphycus* farming became widespread in Indonesia, and efforts have been undertaken to spread *Kappaphycus* farming to more than 30 countries worldwide. Since 2008 *Kappaphycus* production steadily rose in Indonesia, but production from the Philippines has tended to decline since 2011. Research and development (R&D) initiatives focusing on *Kappaphycus* in the Philippines emphasized the means to increase productivity and solutions to issues causing declining production. R&D focusing on *Kappaphycus* cultivars in the Philippines was made through the National Seaweed R&D Program. Several institutions and research centers took major steps to achieve these objectives.

There were significant and relevant results obtained in studies of molecular taxonomy, factors affecting sporulation, tissue culture and mutagenesis, protoplast isolation, strain selection, mitigation of ‘ice–ice’ malaise and *Neosiphonia* infestations. A recent development in *Kappaphycus* farming was the discovery that use of an extract from a brown seaweed acts as a biostimulant to improve tolerance of cultivars to abiotic stresses. Problems and challenges encountered in the production of *Kappaphycus*, even after more than 40 years of farming, but which needed to be overcome, are discussed.

Keywords *Kappaphycus* · Farming · Methods · Productivity

Introduction

Among those red seaweeds commercially cultivated worldwide, *Kappaphycus* and *Eucheuma* held the highest levels of production between 2000 and 2010 (Fig. 1). *Kappaphycus* is predominantly cultivated in tropical and subtropical waters. It is a major source of kappa carrageenan used as an emulsifier or binder or for suspension and stabilization in a wide range of products in the food processing, pharmaceutical, and cosmetic industries (Bixler and Porse 2011).

Cultivated *Kappaphycus* displaced wild-gathered *Chondrus crispus* as a major source of kappa carrageenan since it was commercially grown in the Philippines and other tropical countries, mainly because of the lower cost of labor. The geographical location of the Philippines, Indonesia, and Malaysia within the Coral Triangle where natural populations of *Kappaphycus* and *Eucheuma* are found favored robust and luxuriant growth of these seaweeds when in cultivation from shallow to deep water areas. The countries mentioned are

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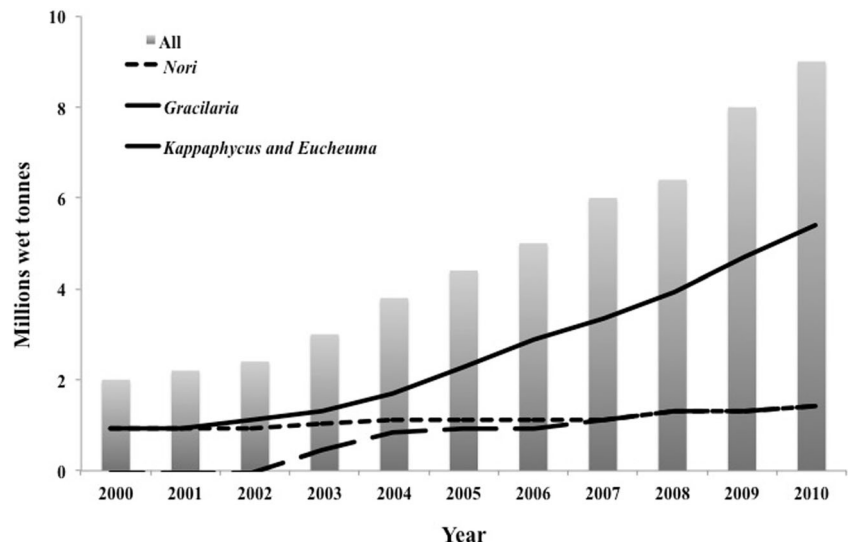
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Fig. 1 World red seaweed farming production (FAO FishSTAT 2012)



major producers of cultivated *Kappaphycus* and *Eucheuma* (Fig. 2). Warm, clean, and clear seawater and good weather further bolstered the farming of carrageenan-bearing seaweeds in the region. However, among the three countries within the Coral Triangle, it is only the Philippines which is frequently visited by cyclones, being bordered to the east by the Pacific Ocean where cyclones originate. Hence, production is greatly affected in the Philippines as compared to Indonesia. The former had an annual seaweed production of 0.7–1.5 Mt fwt from 2000 to 2013 (Fig. 3a) with Palawan, Tawi-Tawi, Sulu, Bohol, and Zamboanga Sibugay as the leading producing provinces (Fig. 3b) (BAS 2014).

The successes of, and challenges to, carrageenan seaweed farming in the Philippines, after more than four decades and including several research and development (R&D) programs, training courses, and other initiatives, are discussed in this paper, highlighting the major activities of different stakeholders of the carrageenophyte seaweed industry.

Early years of commercial farming

Marine Colloids, Inc., a US seaweed-processing firm established the first *Kappaphycus* (“cottonii” type; originally called *Eucheuma*) cultivation research program in the Philippines in 1969. This initiative was later joined by the Bureau of Fisheries and Aquatic Resources (BFAR, formerly called the Philippine Fisheries Commission), and the University of the Philippines. The late Dr. Maxwell S. Doty, Vicente Alvarez, and Dr. Gavino C. Trono Jr. were pioneer academic and practitioners in advancing *Kappaphycus* cultivation in the Philippines and later around the world.

Intensive surveys and collection of data were conducted in the period 1967–1970 to assess the best cultivation sites. Though the first cultivation trials were made in Panagatan Is., Caluya, Antique, and Ilin Is. Occidental Mindoro, Philippines, in 1969, it was in the satellite cultivation trial in Tapaan Is., Siasi, Sulu in

Fig. 2 World carrageenan seaweed farming production (FAO FishSTAT 2012)

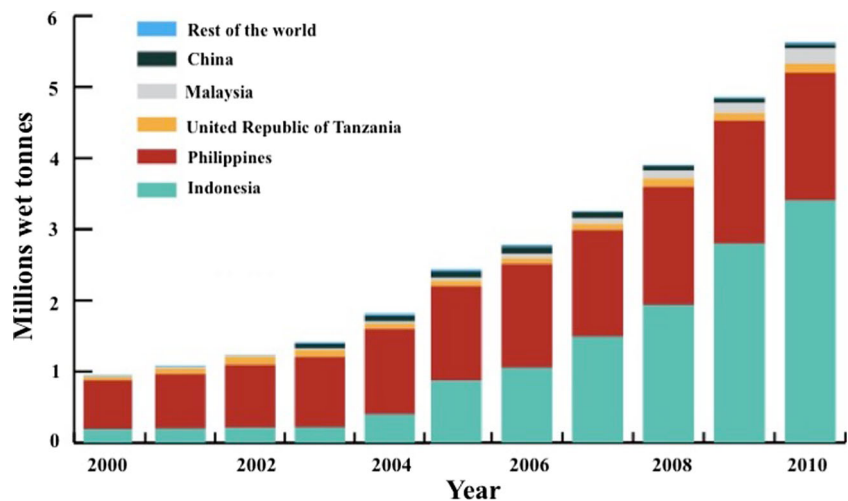
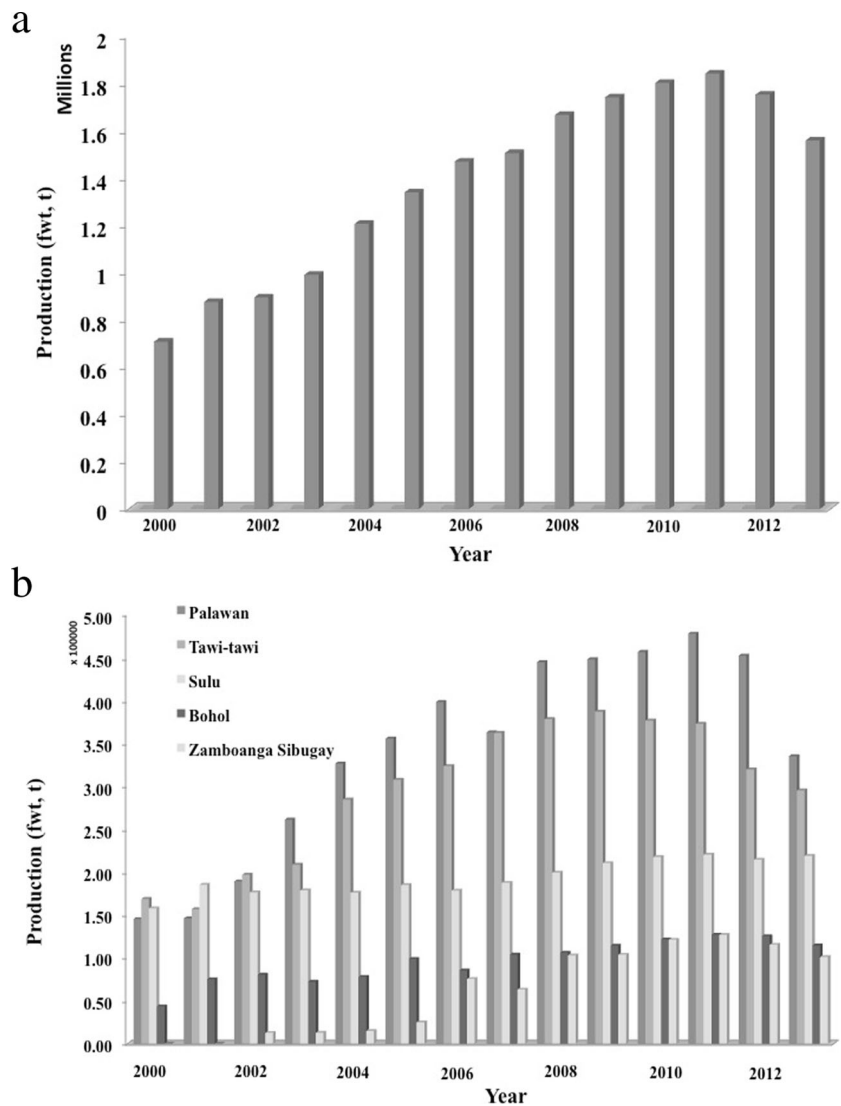


Fig. 3 **a** Total production of all seaweed species (fwt, t) in the Philippines, 2000–2013 (BAS 2014). **b** Top five seaweed-producing provinces of the Philippines, 2000–2013 (BAS 2014)



1971 which was the most promising, with an average growth rate of 1.5–5.5 % day⁻¹ (Doty 1973; Parker 1974). Experimental cultivation sites in Caluya, Antique, and Occidental Mindoro were abandoned later due to frequent typhoons and poor management. Other areas such as Sacol Is., Zamboanga City, and Garza Is., Occidental Mindoro, started to cultivate *Kappaphycus* in 1971–1972. At present, its commercial cultivation has been expanded to several areas of the Philippines.

The successful cultivation of *Kappaphycus* in the Philippines was later transferred to neighboring Southeast Asian countries notably Indonesia (Neish 2013) and Malaysia as early as 1975 and 1978 (Hurtado et al. 2014). Today, this seaweed is cultivated commercially in almost 30 countries, e.g., Solomon Is. (Kronen 2013), Mexico (Robledo et al. 2013), India (Krishnan and Narayanakumar 2013), and Tanzania (Msuya 2013).

Developments in R & D toward production technology

Systematics and taxonomy

The earliest identification of kappa-producing seaweed was called *Euclidean cottonii* (Kraft 1970). However, this identification was changed by Doty in 1985. In the same year, he identified three new varieties of *Euclidean*, namely, (1) *Euclidean alvarezii* var. *alvarezii* in honor of Vicente Alvarez, (2) *Euclidean alvarezii* var. *tambalang*, in honor of Mr. Tambalang, and (3) *Euclidean alvarezii* var. *ajak-assi* in honor of Sampayani Ajak and Assi. These identifications were based from the external and internal morphology of the vegetative and reproductive structures of each variety. Three years later, Doty (1988) changed all the three identifications to *Kappaphycus alvarezii* var. *alvarezii*, *Kappaphycus alvarezii* var. *tambalang*, and *Kappaphycus alvarezii* var. *ajak-assi*, respectively. At the present time, only *Kappaphycus alvarezii*

var. *tambalang* is predominantly used by the farmers for commercial cultivation, primarily because it is a faster growing species and has better carrageenan quality as compared to *Kappaphycus striatum* (Hurtado et al. 2012).

Since the start of cultivating *Kappaphycus* and *Eucheuma* in the Philippines, a lot of strains bearing different color morphotypes were adopted. Naming each strain according to the native tongue of the locality added more confusion to the scientific nomenclature. However, advances in taxonomy and systematics made the identification of seaweeds more reliable and accurate using genetic markers. Zuccarello et al. (2006) made the first report on the genetic distinction between *K. alvarezii*, *K. striatum*, and *Eucheuma denticulatum* from 137 samples (wild and cultivated) analyzed from Hawaii, Indonesia, Madagascar, the Philippines, Tanzania, Venezuela, and Vietnam using mitochondrial *cox2-3* and plastid *RuBisCo* spacers. The same authors claimed that all cultivated *K. alvarezii*, at that time, around the world had a similar mitochondrial haplotype. However, these markers did not distinguish all the morphotypes known in cultivated *K. alvarezii* as confirmed by the reports of Tan et al. (2012) and Lim et al. (2013) who studied several samples of *Kappaphycus* and *Eucheuma* in the Southeast Asian region. The authors further reported that the molecular data gathered affirmed the higher species diversity in the region derived from morphological plasticity. The discovery of *Kappaphycus malesianus* J. Tan, P. E. Lim, and S. M. Phang as a new species by Tan et al. (2014) is an additional name to the *Kappaphycus* list as a potential cultivar for commercial propagation. The authors claimed that this new species is genetically distinct from its *Kappaphycus* congeners. The holotype of *K. malesianus* was found in a seagrass bed in the Celebes Sea, west of the Karindingan Is., Sabah, Malaysia; however, this same species has been commercially cultivated in Sitangkai, Tawi-Tawi, Philippines, since early 2000 to the present (Romero, personal communication).

Cultivation techniques

The only commonly applied method of commercially propagating *Kappaphycus* and *Eucheuma* since it was introduced in 1969 is still vegetative cutting. The thallus is cut into 100–150-g pieces selecting only the younger and more robust branches as propagules (=seedling) for planting purposes.

During the experimental years of cultivating *Kappaphycus*, the team of Doty tried several cultivation techniques to grow the ‘cottonii’ (BFAR 1969, unpublished data), such as (1) fixed off-bottom—consisting of stakes and lines made from monofilament nylon cord and soft plastic ‘tie-tie’, to tie the propagules to the cultivation lines, (2) the net method—propagules were tied at the intersections of the net using soft plastic ‘tie-tie’ and the four corners anchored by stakes driven in to the substratum, (3) the tubular method—made of fish net in a

cylindrical shape where propagules were distributed inside, and (4) the cage method—made of fish net divided into rectangular compartments where propagules were evenly distributed. All these cultivation techniques (Doty 1973; Parker 1974; Doty and Alvarez 1981; Ricohermoso and Deveau 1979) were undertaken in shallow waters with the lowest mean tide level ranging from 25 to 100 cm. Later, the bamboo floating raft technique was introduced (Trono and Valdestamon 1994; Trono 1998). Commercial cultivation of *Kappaphycus* was no longer limited to shallow waters but introduced to deeper waters which required more support structures and higher initial capital investment and operating expenses (Hurtado and Agbayani 2002; Hurtado 2013; Valderrama et al. 2013). These new techniques included the hanging long line, free swing, multiple-raft long line, spider web, triangular (Hurtado et al. 2014), and vertical long lines (Capacio, personal communication). Of the four original ‘cottonii’ cultivation techniques, only the fixed-off-bottom method continues to be commonly used among the farmers.

Micro-propagation technology

The quest to increase both productivity and production of *Kappaphycus* and *Eucheuma* cultivars in the Philippines was made through the National Seaweed R&D Program. The Department of Science and Technology through the Philippine Council for Agriculture, Aquatic and Natural Resources Research Development was the leading government agency which supported the seaweed R&D programs of the state universities (Marine Science Institute—University of the Philippines and Mindanao State University) and a few private universities (De La Salle University, Silliman University, University of Santo Tomas, and University of San Carlos). Likewise, the Department of Agriculture—Bureau of Fisheries and Aquatic Resources (DA-BFAR) and the Southeast Asian Fisheries Development Center—Aquaculture Department (SEAFDEC-AQD) initiated several R&D programs too. Several international organizations and multinational corporations based in the Philippines (Asian Development Bank (ADB), Australian Agency International Development (AusAID), Cargill Texturizing Solutions, Canada International Development Agency (CIDA), FMC Biopolymer, Deutsche Gesellschaft für Internationale Zusammenarbeit GmbH (GTZ), International Finance Corporation (IFC), and US Agency International Development (USAID), in collaboration with local non-government organizations such as the Partnership for Development Assistance Programme, Inc. (PDAP), formerly known as Philippine Development Assistance Programme, Inc., and the Integrated Services for the Development of Aquaculture and Fisheries (ISDA), to name a few, made major steps in achieving the above-cited objectives.

Scarcity of raw materials due to impoverishment of natural seaweed populations became evident in the late 1980s. As early as 1990, signs of the deteriorating quality of *Kappaphycus* and *Eucheuma* cultivars, brought on by slow growth and the perennial occurrence of 'ice-ice', were observed because of continuous vegetative propagation; hence, the need to improve the productivity and production of said cultivars was deemed to be necessary. Alternative methods of generating "new" and "improved" *Eucheuma* and *Kappaphycus* were then pursued, namely, as follows.

Tissue culture Micro-propagation using tissue culture techniques was applied to produce a large number of plants, genetically identical to the mother plant, as well as one another. The earliest work of Dawes and Koch (1991) demonstrated that enriched seawater media ranging from Erd schreibers seawater (ESS) and SWMD-1 to inexpensive soil extract (Erdschreiber's), or holding in sterile seawater for up to three weeks, were successful. The micro-propagation of *Kappaphycus* and *Eucheuma* resulting in clonal propagation from axenic explants was achieved within 4–8 weeks, and these were then used as young propagules for outplanting purposes. The authors also reported that callus development and branch regeneration had also been induced in the two forms of each species. The same authors further reported that results of their initial field trials indicated that culture facilities in the farming areas of the Philippines could maintain high-yielding and rapidly growing seed-stock for the seaweed farmers.

The successful micro-propagation of *Kappaphycus* and *Eucheuma* in the laboratory of Dawes and Koch (1991) was followed by two studies that included growth performance in the laboratory and outplanting in the field (Dawes et al. 1993, 1994). These authors reported that the highest growth rates (4.48 % day⁻¹) were found using inexpensive enrichments such as soil water and coconut water supplemented with 0.7 mM N and 13 μM P and a liquid fertilizer, Algafer. Laboratory-grown branches of both *K. alvarezii* and *E. denticulatum*, when transplanted to rafts in the field, showed daily growth rates of 4.4–8.9 % day⁻¹, as high, or higher than, as other reported growth rates.

Ten years after the first report on the micro-propagation of *Kappaphycus* and *Eucheuma*, Hurtado and Cheney (2003) reported the successful propagule using vitamin mix, plus 1 ppm of plant growth hormone (zeatin + phenol acetic acid) with prior treatment of an antibiotic mixture (E3) which led to the formation of calli, that eventually regenerated to plantlets after few months. The plantlets were further grown in floating net cages to obtain good-quality propagules for commercial cultivation. Growth performance of the plantlets grown in floating net cages ranged from 5.8 to 7.2 % day⁻¹, comparable with the results obtained by Dawes et al. (1994) using floating rafts. The growth rates of the plants produced through tissue culture reported by Hurtado and Cheney (2003) suggested that such plants grew at rates as good as, if not better than, those of

'seedlings' produced by the traditional method in the commercial cultivation of *E. denticulatum*.

Micro-propagation using tissue culture techniques was also undertaken in three color morphotypes of *K. alvarezii* var. "adik-adik." True calli were formed after 29–35 days following dense formation of filaments or undifferentiated round cells at the medullary and inner cortical layers of the section using ESS/2 + plant growth hormone (zeatin + phenol acetic acid) (Hurtado and Biter 2007). Plantlets (2–3 mm long) were able to regenerate after 98, 150, and 177 days in vitro among the red, green, and brown morphotypes, respectively. This study established successful methods for the production and regeneration of tissue explants of *K. alvarezii* var. adik-adik which was a possible application to mass produce "new" cultivars for land- and sea-based nurseries as sources for commercial farming.

A deviation from the application of culture media (inorganic elements/compounds) to produce plantlets of *Kappaphycus* was reported by Hurtado et al. (2009). The authors reported the use of Acadian marine plant extract powder (AMPEP), a seaweed extract from the brown seaweed *Ascophyllum nodosum*, as a culture medium + plant growth hormones (zeatin and phenyl acetic acid (PAA) at 1 ppm) as used in the successful regeneration of young plants from different *Kappaphycus* varieties. Extract from *A. nodosum* is extensively studied and traded globally for agricultural farming purposes. There are several reports on the direct benefits from the application of *A. nodosum* and other seaweed extracts on land plants and crop performance, and these include (1) enhanced root vigor (Crouch and van Staden 1992), (2) increased leaf chlorophyll content (Blunden et al. 1996), (3) an increase in the number of leaves (Rayirath et al. 2008), (4) improved fruit yield (Arthur et al. 2003; Kumar and Sahoo 2011; Kumari et al. 2011), (5) heightened flavonoid content (Fan et al. 2011), and (6) enhanced vegetation propagation (Leclerc et al. 2006). However, the more substantial improvements associated with application of seaweed extracts involve the improved tolerance toward abiotic stresses, such as those brought on by drought (Spann and Little 2011; Zhang and Ervin 2004), ion toxicity (Mancuso et al. 2006), freezing (Rayirath et al. 2009), and high temperature (Zhang and Ervin 2008). Application of this extract for seaweeds was reported by Hurtado et al. (2009, 2012), Loureiro et al. (2010, 2012, 2013, 2014), Yunque et al. (2011), Borlongan et al. (2011), and Kumar et al. (2013).

According to the report of Hurtado et al. (2009), a shorter duration for shoot formation and regeneration was observed when the explant was treated with AMPEP + plant growth regulator (PGR = PAA + zeatin at 1 mg L⁻¹) as compared to AMPEP when used singly. However, the four explants, namely, *K. alvarezii* (kapilaran, KAP), tambalang purple (PUR), adik-adik (AA), and one variety of *K. striatum* var. sacol (green sacol (GS)) responded differently to the number of

days required for shoot formation. The KAP variety took 46 days to form shoots at 3–4 mg L⁻¹ AMPEP + PGR, while PUR required 21 days at 3–5 mg L⁻¹ AMPEP and 3–4 mg L⁻¹ AMPEP + PGR. AA required 17 days at 3–5 mg L⁻¹ AMPEP and AMPEP + PGR and GS 25 days at 1 mg L⁻¹ AMPEP + PGR. The authors reported further that among the four explants used, PUR and AA initiated shoot formation with the use of AMPEP only at higher concentrations (3–5 mg L⁻¹) after a shorter period. The use of AMPEP alone and/or in combination with PGR as a culture medium in the propagation of micro-plantlets using this culture technique was highly encouraging.

The use of AMPEP to improve the production of *Kappaphycus* plantlets was further reported by Yunque et al. (2011) using five color morphotypes of *K. alvarezii* and one color morphotype of *K. striatum*. Optimum media concentrations of AMPEP in combination with PGR (zeatin and PAA), pH–temperature combinations, and the ratio of explants, i.e., density/volume of medium, were tested to determine the shortest duration of shoot emergence. Each variety performed differently as to the number of days required before shoot emergence, as influenced by the concentration of AMPEP, pH–temperature combinations, and density/volume ratios. However, among the five varieties tested, the green and purple *K. alvarezii* showed the shortest number of days (nine) for shoot emergence. The rate of production of new and improved *Kappaphycus* plants for a commercial nursery stock was improved through the use of AMPEP with optimized culture media pH, temperature, and density conditions.

Spores and protoplasts Though the results of micro-propagation of *Kappaphycus* and *Eucheuma* (1991–1994) were successful, the use of propagules generated from tissue culture techniques was not adopted by the farmers commercially. Hence, generating sporelings from carpospores was pursued in the hope that more viable plants could be developed as an alternative method of generating sporelings. In vitro and in situ release of carpospore and tetraspores and their subsequent germling development were then studied.

The recruitment of spores from *K. alvarezii* and *Eucheuma*, on a farm in Tawi-Tawi as an alternative method of generating sporelings for commercial cultivation, was first reported by Azanza-Corrales et al. (1996). It took 5 months after deployment to observe sporelings from Mactan stone blocks serving as a substratum for spore attachment, and this was influenced by current speed, number of days with low tide, and salinity. Significant recruitment was observed between September and December 1993 and January to February 1994 which indicated a seasonality of reproductive plants in the field.

According to Azanza and Aliaza (1999), the timing of collection of cystocarpic plants was crucial for the release of carpospores. Air drying before immersion in seawater showed the highest average, i.e., 279,000 carpospores g⁻¹ wt of thallus

from days 1 to 5. Nutrient enrichment showed little effect on spore release, while higher levels of nutrients (F/2, F/20) enhanced growth of contaminants and only reduced carpospore viability. On the other hand, low irradiance (7 $\mu\text{mol photons m}^{-2} \text{s}^{-1}$) or low (25 ppt) or high salinity (e.g., 40 ppt) inhibited spore release and germling development. Germling growth was highest in the more enriched medium (F/2) (10.57 % growth day⁻¹), when compared to F/20 medium (2.26 % growth day⁻¹), Azanza and Aliaza (1999).

Though success was attained on the in vitro carpospore release of *Kappaphycus* in the report of Azanza and Ask (2003), it took 10 months to attain the best growth in the laboratory of 2.5 % day⁻¹, which was comparatively low to that reported by Dawes and Koch (1991), Dawes et al. (1994), Hurtado and Cheney (2003), Hurtado and Biter (2007), Hurtado et al. (2009), and Yunque et al. (2011) in *Kappaphycus* and *Eucheuma* using tissue culture techniques.

Successful shedding of carpospores from wild *K. striatum* was reported by Luhan and Sollesta (2010). The authors claimed that growing the spores in a multistep culture method, i.e., from batch culture, aquaria, and tanks to the sea farm, was possible but dependent on photoperiod and temperature. Though it took almost 650 days to complete the cycle, it was the first report that described the development and growth of *K. striatum* from carpospores in the laboratory and in grow-out conditions in the wild, until they reached market size and maturity.

Carpospore progenies are diploid (2n) generations (tetrasporophytes) that are presumed to be more robust than the isomorphic haploids (n), based on the hypothesis that diploid (tetrasporophytes) are genetically superior to the haploid generation (cystocarpic and spermatangial generations). However, sourcing of reproductive explants (carposporophytes and tetrasporophytes) is highly seasonal, which limits the frequency of generating viable plantlets for commercial cultivation, as compared to micro-propagation where explants are available year-round.

An attempt to regenerate plantlets of different strains of *K. alvarezii* using protoplasts was met with little success (Salvador and Serrano 2005). Though they were able to isolate protoplasts and achieve subsequent germination using different combinations of enzymes under different culture conditions (culture media, temperature, photoperiods, and irradiance), no viable plantlets were regenerated.

Micro-propagation using tissue culture techniques, spore shedding and protoplast isolation, and germination were all investigated in order to produce improved qualities of cultivars that could possibly substitute for the repetitive use of vegetative “cuttings” as commonly used by the industry, in order to improve the productivity and production of *Kappaphycus*. However, to this date, none of the above techniques have been commercialized except for the tissue culture technology developed by SEAFDEC-AQD. A successful mass production of plantlets from the laboratory to the

hatchery tanks was achieved. Several trials were made also in the field to test the efficacy and vigor of these plants as early as 2009 (Hurtado, unpublished data). Since 2013, young plants of *K. alvarezii* generated and developed from tissue culture have been distributed to the local industry for cultivation (Luhan, personal communication; Capacio, personal communication). However, the sustainability of these cultivars needs to be tested further. Moreover, the establishment of several, nationwide Seaweed Laboratory Centers by BFAR, in order to develop new and improved cultivars using the branch culture technique, will hopefully bolster a higher production of the Philippines in the near future.

Strain improvement

Over the years of vegetative propagation of *Kappaphycus* and *Eucheuma*, a large number of strains or varieties in varied color morphotypes have been observed and recorded (Trono et al. 2000; Hurtado et al. 2008a, 2008b, 2013). In situ growth performance of four varieties of *K. alvarezii* and four varieties of *K. striatum* was studied under three different culture periods (i.e., 30, 45, and 60 days) for a period of 1 year, in order to select the best “strain” of these two species for commercial cultivation (Hurtado 2008). Between the two species, *K. alvarezii* had the highest growth rate as compared to *K. striatum*. Among the *K. alvarezii* “strains,” tambalang purple ranked number one in terms of production when cultured for 30 and 60 days. Among the tambalang varieties, the highest production was recorded at 45-day duration of culture, except for tambalang purple which was at 60 days. Among the sacol varieties, the highest production was recorded at 30-day duration of culture, except for the green which was at 45 days. It has been observed that there was seasonality in growth rates between the two species having the highest growth rates from June to September, coinciding with lower water temperature and salinity. The occurrence of ‘ice-ice’ and *Neosiphonia* from March to April coincided with an elevated record of temperature; however, no subsequent occurrence of the “disease” was observed thereafter. *K. alvarezii* (tambalang purple) is widely cultivated in region of the Zamboanga Peninsula.

Improved crop management

Culture period manipulation Seaweed farmers in the Philippines and elsewhere normally harvest *Kappaphycus* according to their economic needs. Based on observations (Hurtado, personal observation), *K. striatum* is grown for only 30 days, while *K. alvarezii* is grown for 45 days, or seldom for periods 60 or 90 days. Several studies have shown that the duration of culture impacted both growth rate and carrageenan characteristics, as influenced by culture technique (Hurtado et al. 2001, 2008c; Villanueva et al. 2011).

When brown and green *K. alvarezii* morphotypes were grown on fixed, off-bottom line (FOB), hanging long line (HLL), and a combination of these two techniques (HLL-FOB) for durations of 60 and 90 days, the combination of the two techniques (HLL-FOB) was the most efficient and productive at 60 days of culture (Hurtado et al. 2001). There was no significant difference in growth rate (% day⁻¹) and production (fresh wt kg m⁻¹ line⁻¹) between the two color morphotypes. The authors described that the seaweed was grown for the first 30 days on hanging long lines at 25–30 cm below the surface for a faster growth rate and then taken down to the mid-bottom of the highest tide, after 30 days of culture, thus exposing them to a compromised light intensity level (Doty 1973) and keeping them away from excessive exposure to strong waves and low salinity (<26 ppt) during rainy days. These factors demonstrated that the combination of HLL-FOB was the most efficient and productive technique for the cultivation of *Kappaphycus*.

When *K. striatum* var. sacol was grown at (1) two stocking densities (500 and 1000 g m⁻¹ line⁻¹) and (2) at four different depths (50, 100, 150, and 200 cm below the water surface), each for three different durations of culture (30, 45, and 60 days), growth rate, carrageenan content, and molecular weight were significantly affected ($p < 0.01$) as shown by Hurtado et al. (2008c). The authors reported the following results: (1) a decreasing growth rate at both stocking densities and at all four depths, as the duration of the culture period increased, (2) a lower stocking density (500 g m⁻¹ line⁻¹) showed a higher growth rate for the shortest durations, i.e., 30 days, as compared to those grown at a higher density, (3) a decreasing growth rate as depth increased, except at 50 cm after 60 days of culture, (4) a 45-day culture period produced the highest molecular weight of carrageenan at both stocking densities (500 g m⁻¹ line⁻¹ = 1079.5 ± 31.8 kDa and 1000 g m⁻¹ line⁻¹ = 1167 ± 270.6 kDa), and (5) ‘sacol’ grown for 30 days at 50 cm (1178 kDa) to 100 cm (1200 kDa) depth showed the highest values of molecular weight of carrageenan extracted. Their results suggested that *K. striatum* var. sacol was best grown at a stocking density of 500 g m⁻¹ line⁻¹, at a depth of 50–100 cm, and for duration of 30 days in order to provide the highest growth rate, carrageenan content, and molecular weight.

A mathematical formula was employed to derive a weekly optimization index (a metric incorporating several parameters or product attributes, viz., biomass, carrageenan yield, and gel strength) on four commercially farmed *Kappaphycus* varieties (*K. alvarezii* var. *alvarezii*, *K. striatum* var. *sacol*, *Kappaphycus* sp. “aring-aring,” and *Kappaphycus* sp. “duyan”) in order to determine the most appropriate time of harvest. The *Kappaphycus* species exhibited ca 300 % increase in biomass within 4–7 weeks of the initiation of culture (ca 150 g from an initial biomass of 50-g wet weight), and then a biomass plateau was observed. The carrageenan yield in all seaweeds fluctuated minimally (mean 55–58 ± 2–4 %); however, gel strength peaked

Table 1 Average (\pm SD) daily growth rate and percentage occurrence of *Neosiphonia* sp. on *K. alvarezii* var. giant tambalang and *K. alvarezii* var. tungawan with and without AMPEP dipping grown at four different depths from April to November ($n=5$)

	Depth (cm)	<i>K. alvarezii</i> var. giant tambalang		<i>K. alvarezii</i> var. tungawan	
		With AMPEP dipping	Without AMPEP dipping (control)	With AMPEP dipping	Without AMPEP dipping (control)
Daily growth rate (% day ⁻¹)	0	3.1 \pm 0.8 ^a	2.0 \pm 1.2 ^c	4.1 \pm 1.0 ^b	3.0 \pm 0.9 ^a
	50	2.4 \pm 0.7 ^c	1.4 \pm 0.7 ^e	3.0 \pm 1.0 ^c	2.2 \pm 1.5 ^c
	100	1.8 \pm 0.9 ⁱ	1.0 \pm 0.78 ^g	2.5 \pm 0.8 ⁱ	1.4 \pm 1.1 ^{ig}
	150	1.3 \pm 0.8 ^j	0.9 \pm 0.8 ^a	1.4 \pm 0.8 ^j	1.2 \pm 0.9 ^{gj}
Percent occurrence of <i>Neosiphonia</i> sp.	0	36 \pm 27 ^a	69 \pm 16 ^b	30 \pm 21 ^a	54 \pm 36 ^b
	50	34 \pm 11 ^c	63 \pm 18 ^b	21 \pm 15 ^c	52 \pm 32 ^b
	100	12 \pm 6.5 ^d	20 \pm 17 ^{dc}	9 \pm 11 ^d	11 \pm 13 ^{dc}
	150	6 \pm 6.5 ^d	13 \pm 11 ^{dc}	4 \pm 5.8 ^{df}	7 \pm 8.7 ^{df}

Source: Borlongan et al. 2011. Means with the same letter(s) are not significantly different at $p=0.05$ significant level

at 8–9 weeks of culture. The highest optimization index was obtained during week 8 for *K. alvarezii* var. *alvarezii* and week 9 for the rest of the cultured seaweeds (*K. striatum* var. *sacol*, *Kappaphycus* sp. “aring-aring,” and *Kappaphycus* sp. “duyan”) (Villanueva et al. 2011). The authors recommended harvest times for the respective seaweeds in order to obtain the best carrageenan quality.

A similar study was undertaken by Critchley et al. (2007) on *K. alvarezii* where five thalli were destructively harvested weekly for 6 weeks to assess growth rate, biomass increase, carrageenan yield, and molecular weight. The growth rate was linear at 2.5–5.2 % day⁻¹, and significant differences were observed in growth rate and biomass increase between weeks ($p<0.05$) and a positive correlation between growth rate and biomass ($p<0.01$, two tailed). The author observed an increase in molecular weight from week 1 (639 Da) to week 5 (1,020,600 Da), but a decline in k-carrageenan content from week 1 (47.7 % of dry weight) to week 6 (26.5 % dry weight) which was possibly due to the presence of “ice-ice.” An increasing level of an iota carrageenan fraction was recorded from the first week (6.8 %) to the fourth week (14.5 %). It can be concluded that *K. alvarezii* demonstrated good growth rates and carrageenan characteristics after the sixth week of cultivation, which supported the industry practice.

Use of a biostimulant The review of Craigie (2011) on seaweed extracts in plant science and agriculture comprehensively reported its many benefits. The use of seaweed extract as a soil conditioner and foliar spray has a long history as a supplement to land plant productivity and food production in various parts of the world. However, it was only recently that seaweed extract was also used as biostimulant to enhance the growth rate and increase tolerance to abiotic stresses such as extreme temperature, salinity, and light intensity in another seaweed. Below are few reports from the Philippines which

marked the novel use of seaweed extract from *A. nodosum*, AMPEP, and in particular the cultivation of *Kappaphycus*.

Borlongan et al. (2011) showed that the use of AMPEP significantly ($p<0.05$) increased the growth rate of the two *Kappaphycus* varieties (tungawan (TUNG) and giant tambalang (GTAM)) (Table 1) tested and also decreased the percentage occurrence of *Neosiphonia* sp. The percentage occurrence of *Neosiphonia* sp. infection (6–50 % at all depths) of both *Kappaphycus* varieties with AMPEP treatment was significantly lower than that of the controls (i.e., 10–75 % at all depths) (Fig. 4a, b). Both the growth rate of the cultivated seaweed and the percentage occurrence of the epiphytes decreased as the cultivation depth increased. Plants dipped in AMPEP and suspended at the surface had the highest growth rates (i.e., 4.1 %, TUNG; 3.1 %, GTAM) after 45 days; those without AMPEP dipping had the highest percentage occurrence of *Neosiphonia* infection (viz. 70–75 %). The occurrence of the *Neosiphonia* infestation was found to be correlated with changes in irradiance and salinity at the depths observed (Table 2). The results suggested that both varieties of *K. alvarezii* used in the study demonstrated the fastest growth rate when grown immediately at the water surface. On the other hand, in order to minimize damage caused by the occurrence of epiphytic *Neosiphonia*, *K. alvarezii* should be grown within a depth range of 50–100 cm. The findings of Borlongan et al. (2011) are important for the improved management of *Kappaphycus* for commercial farming with the use of AMPEP, especially in the reduction of the deleterious *Neosiphonia* sp. infections Fig. 5.

The efficacy of AMPEP was further tested in order to optimize the growth rate of three color morphotypes of *K. alvarezii* (reddish brown, yellowish brown, and purple) in the field and the occurrence of macro-epiphytes, as influenced by the concentration of AMPEP (0.01, 0.1, and 1.0 g L⁻¹ of seawater) and dipping time (30 and 60 min). The optimum

Fig. 4 Photo of *Eucheuma cottonii* (now *Kappaphycus alvarezii*) cultivated during the mid-1970s in Sitangkai, Tawi-Tawi, with Louis Deveau, Marine Colloids (with mask and snorkel), and few seaweed farmers



concentration and duration were obtained at 0.1 g L^{-1} and 30 min, respectively. These optimum parameters were then further verified in a commercial nursery using the yellowish brown morphotype which demonstrated vigorous growth of multiple shoots, enhanced pigmentation, absence of macroepiphytes, and faster growth rate (Hurtado et al. 2012). The same authors showed, in another experiment, that *K. alvarezii* (tambalang purple morphotype) and *K. striatum* (sacol green morphotype) with, and without, AMPEP dipping demonstrated almost the same trends in total antioxidant activity and phenolic content but differed monthly in iron chelating ability. The increased free radical scavenging ability and transition metal chelating ability of AMPEP-dipped *Kappaphycus* might be of interest from the point of view of resistance to pathogens and abiotic stresses—a phenomenon in the carrageenophyte seaweed industry elsewhere which presents as a major problem limiting productivity and production. The results of Hurtado et al. (2012) clearly showed the significance, as well as efficacy of AMPEP as a biostimulant in the cultivation of another seaweed.

Recently, the use of AMPEP in sea-based nurseries (BFAR-NFRDI, personal communication) and in commercial

cultivation operations has been shown to be effective (de la Cruz, personal communication; Ferrer, personal communication; Capacio, personal communication). All claimed that *Kappaphycus* dipped in AMPEP at 0.1 g L^{-1} for 30–45 min was efficient to increase biomass by an average of greater than four to five times monthly. These observations are of paramount importance in improving and increasing the productivity and production of *Kappaphycus*.

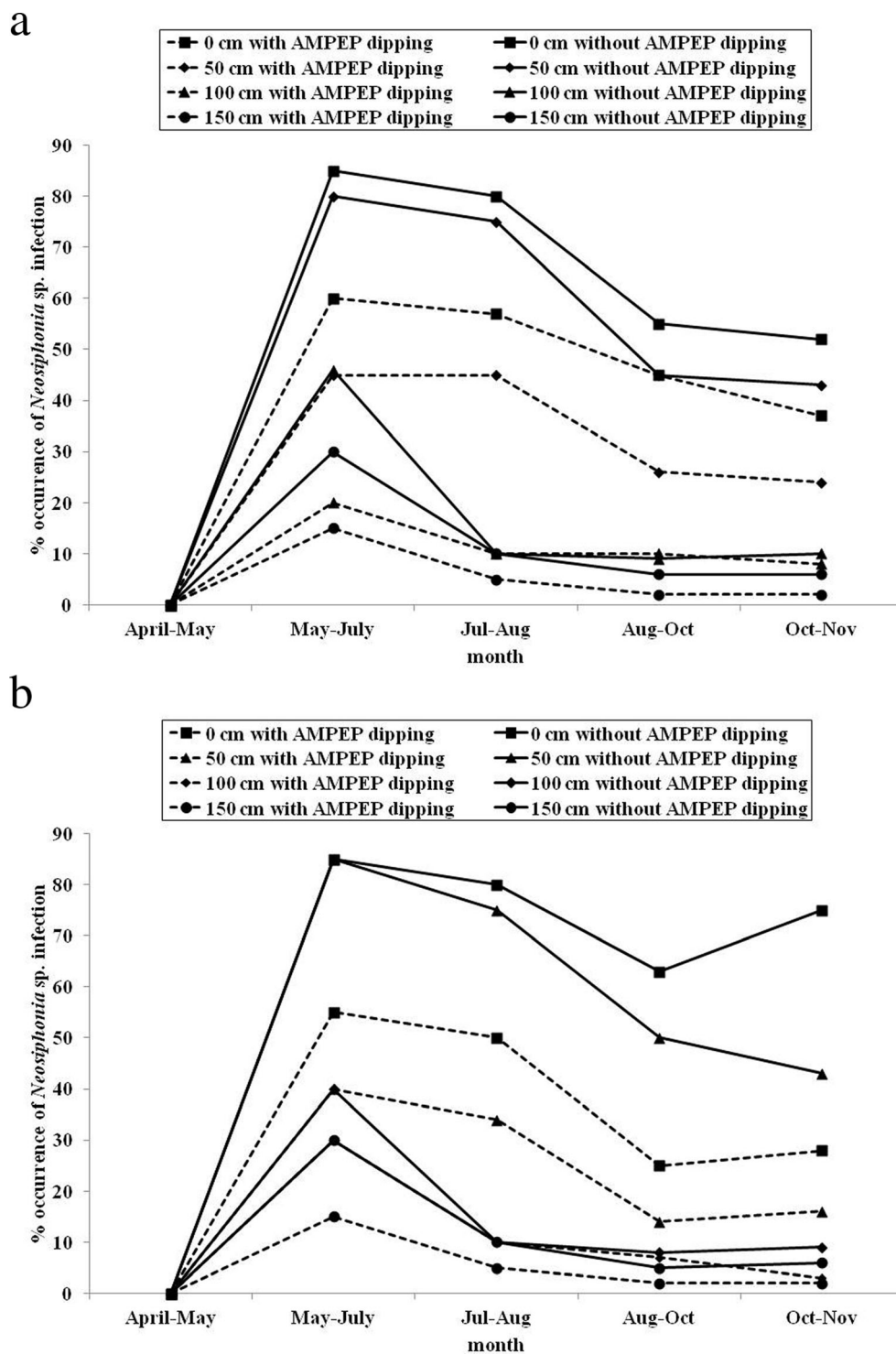
Earlier studies regarding the efficacy of AMPEP on disease resistance, on agricultural crops such as carrot (Jayaraj et al. 2008) and cucumber (Jayaraj et al. 2011), reported that the *A. nodosum* commercial extract enhanced disease resistance through the induction of plant defense genes or proteins. While this is entirely speculation as a mode of action in seaweeds, such as AMPEP-dipped *Kappaphycus*, this aspect should be further studied in commercially grown seaweeds since pathological studies will become increasingly important as many cultivated, commercial seaweeds are based on limited genetic resources, grown as monospecific crops—a perfect situation for the codevelopment of pest species. This is exactly what has happened in terrestrial plant production and can be entirely predicted/expected to occur in seaweed

Table 2 Correlation coefficient between percentage occurrence of *Neosiphonia* sp. and some environmental parameters in two varieties of *K. alvarezii*

Varieties of <i>K. alvarezii</i>	Irradiance $\mu\text{mol photons m}^{-2} \text{ s}^{-1}$	Salinity ppt	Temperature °C	Turbidity NTU
Tungawan with AMPEP dipping	1.00	−0.99	0.21	−0.03
Tungawan without AMPEP dipping (control)	0.94	−0.95	0.46	−0.21
Giant tambalang with AMPEP dipping	0.97	−0.98	0.36	−0.14
Giant tambalang without AMPEP dipping (control)	0.94	−0.96	0.47	−0.25

Source: Borlongan et al. 2011

Fig. 5 **a** Average percentage occurrence of *Neosiphonia* sp. on *K. alvarezii* var. giant tambalang grown at different depths from April to November. **b** Average percentage occurrence of *Neosiphonia* sp. on *K. alvarezii* var. tungawan grown at different depths from April to November (Borlongan et al. 2011)



cultivation; in fact, it is perhaps more surprising that, in particular, carrageenophytes have been cultivated by vegetative propagation for so long with relatively few “health” issues, until relatively recently (Largo et al. 1995a, b; Critchley et al. 2004; Hurtado et al. 2006; Vairappan 2006; Vairappan et al. 2008; Tisera and Naguit 2009; Solis et al. 2010; Borlongan et al. 2011).

On-site training courses and information dissemination/technology transfer

Training is an important component in the transfer of R&D results to the seaweed farmers. Several hands-on training courses were conducted throughout the Philippines on appropriate cultivation techniques. It is very important that the

seaweed farmers gain knowledge about the basic biology and ecophysiology of *Kappaphycus* and *Euचेuma* in order to fully understand the complex interrelationships of the seaweeds and their marine environment.

Several on-site, nationwide, hands-on training courses were conducted, to train not only current seaweed farmers but also newcomers to the industry, the latest of which is shown in Fig. 6. The success stories of some of the just out-of-school youths in three different 'pondohans' in Sitangkai, Tawi-Tawi, and in Marcilla, Coron, Palawan, are noteworthy. Positive results, as far as improved production and economic lifestyle, were experienced. The details of their success stories can be found in Hurtado (2013). This training was implemented by PDAP and ISDA, two local non-government organizations with financial support from international donors.

IFC-ADB not only funded the establishment of two nurseries in Zamboanga City but also more importantly provided training on technical issues such as disease and post-harvest management and development of entrepreneurial skills. Despite the success of these courses and the establishment of sea-based nurseries, the biggest setback was continuity of the project once the funding ended. Apparently, the seaweed farmers are far more inclined to operate as individual workers than belong to an organized group or cooperative working together.

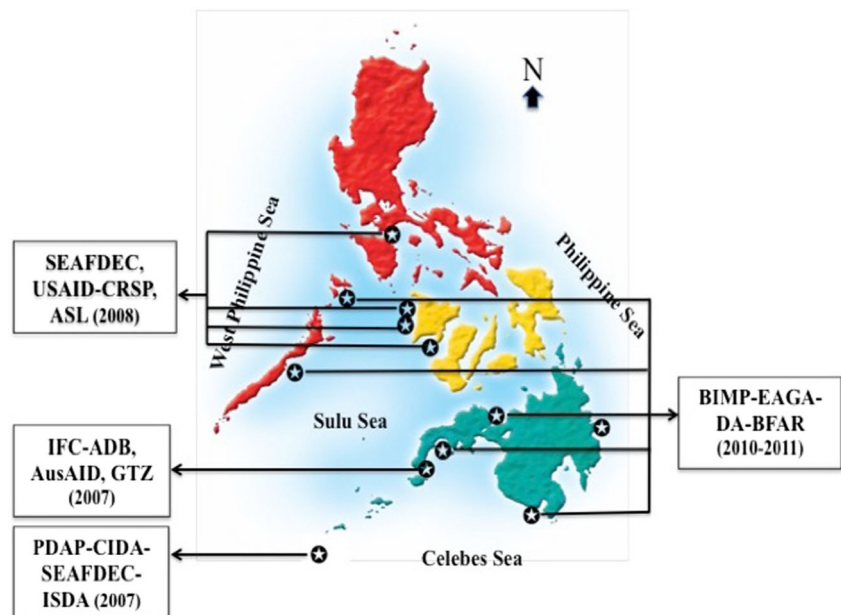
Other training courses were conducted also by the senior author in the Visayas and Mindanao, especially on the establishment of sea-based nurseries. The use of a biostimulant (i.e., AMPEP) to promote faster growth and to improve tolerance to abiotic stresses of seedlings was adapted, and very encouraging results were achieved (Ferrer, personal communication).

The initiative of Cargill Texturizing Solutions (formerly Degussa Texturants) and PDAP in the dissemination of technology and information through the distribution of training brochures, flyers, and posters is highly commendable. The format, style, and language of these information brochures were specifically tailored to the seaweed farmers for ease of understanding.

Economic performance

A technology transferred to the stakeholders is nothing without considering the following: (1) technical feasibility, (2) economic viability, (3) environmental responsibility, and (4) social acceptability. There were several earlier reports on the technical feasibility and economic viability of *Kappaphycus* and *Euचेuma* farming, and these were documented by Doty (1986), Alih (1990), Samonte et al. (1993), Padilla (1994), Hurtado et al. (1996, 2001), and Hurtado and Agbayani (2002), to name a few. A recent study on the social and economic dimensions of carrageenan seaweed farming described six case studies across the major and emerging *Kappaphycus*–*Euचेuma*-producing countries in the world, i.e., India, Indonesia, Mexico, the Philippines, Solomon Is., and Tanzania (see Valderrama et al. 2013). A global synthesis was made by the contributing authors to provide a balanced assessment and comparison of the social and economic performance of carrageenan seaweed farming in different countries. The highlights of the study included as follows: (1) The technical and economic performance of a number of carrageenan seaweed farming cases was systematically evaluated and compared, (2) positive and negative social impacts of carrageenan seaweed farming were discussed, (3) issues

Fig. 6 Hands-on on-site training on carrageenan seaweed farming in the Philippines



related to governance and institutions in the sector were reviewed, (4) challenges and constraints faced by different countries in the future development of their seaweed industries were identified, and (5) a series of information and knowledge gaps were identified, in order to provide a clearer vision of carrageenan seaweed farming development in the future and facilitate evidence-based policy decision making and sector management. A brief summary of the economics of carrageenan seaweed farming in the Philippines, as one of the case studies, is presented in Table 3.

The above-cited economic analysis (Valderrama et al. 2013) is one of the six country case studies describing the “off-bottom” (i.e., FOB) and “floating” systems (i.e., HLL, multiple-raft long lines (MRLL) and the spider web (SW)) representing the three major areas of seaweed farming in the Philippines.

Based from the economic analyses, the productivity of the FOB system in Zamboanga was twice as high as that in Tawi-Tawi, while the productivity of the floating line systems in Tawi-Tawi (HLL) was almost three times as high as the FOB system in the same area. According to Valderrama et al. (2013), the productivity of the different culture systems in the Philippines, and other case studies, does not demonstrate any particular distinctive patterns, neither in terms of production per unit of cultivation line nor in terms of production per unit of farming area. This can be attributed to differences in

farm locations (i.e., surface seawater temperature, movement, monsoons, salinity, and water quality) affecting growth rates of the seaweed and the number of cultivation cycles per year.

The economic efficiency (cost-effectiveness) of a farming system can be measured by its amortized capital cost, per unit of seaweed production. The FOB system in Tawi-Tawi and the HLL in Palawan had relatively low amortized capital costs because of the “free” and/or low-cost materials (stakes and floaters). A relatively low amortized capital cost simply indicated relatively high economic efficiency. HLL in Palawan also demonstrated the most economically efficient farming system, costing only US\$ 3.6 for 1 t of dried seaweed produced, which was mainly due to the relatively high productivity and low amortized capital cost. However, among the floating systems adapted, SW in Zamboanga was the most expensive with the highest amortized capital cost per unit of seaweed production (US\$ 111.1 t⁻¹).

The most effective floating line system was the HLL, both in Tawi-Tawi and Palawan since it had the lowest total costs (per ton of dried seaweed production) as compared to other farming systems in the Philippines and indeed the other case studies examined in Valderrama et al. (2013). The floating line system (SW) was the most sophisticated technique used in deeper waters and had a lower capital cost and operating expenses than the floating raft system MRLL.

Table 3 Summary of the economics of carrageenan seaweed farming in the Philippines

	FOB		HLL		MRLL	SW
	Zamboanga	Tawi-Tawi	Palawan	Tawi-Tawi	Zamboanga	Zamboanga
Initial investments, US\$ km ⁻¹	115	28.4	34.1	88.3		
Amortized capital costs, US\$ year ⁻¹ km ⁻¹	43.9	16.7	3.6	25.5	71.6	111.1
Expenses on hired labor, US\$ t ⁻¹						
Seed preparation and planting	20	18	0	5	12	14
Harvest and post-harvest					10	10
Total cash operating expenses (excluding seed materials), US\$						
Transportation and marketing	0	0	48	138	116	39
Farm management	395	274	40	65	448	393
Net cash flows per ton of dried seaweed production, US\$ t ⁻¹						
First year	341	591	720	526	-65	101
Second year	700	799	859	871	510	642
Economic efficiency (annual production), t year ⁻¹	2.14	0.9	8.57	2.75	2.85	8.5
Profitability, US\$ t ⁻¹						
Capital cost	63	61	6	64	122	128
Operating expenses	395	274	89	203	564	432
Profit	636	736	842	808	388	514
Productivity						
Length of cultivation line, t km ⁻¹	1.19	0.56	3.17	1.53		
Size of farming area, t ha ⁻¹ year ⁻¹					57	31

Valderrama et al. 2013

FOB Fixed off-bottom, HLL hanging long line, MRLL multiple raft long line, SW spider web

Among the farming systems adapted in the Philippines, net cash inflow in the first year was positive, except for the MRLL. This meant that these farms were able to recover their initial investments within 1 year. Use of the MRLL had a net cash outflow (i.e., negative net cash inflows) in the first year because of investments required in motorized boats. However, their positive net cash inflows in the second year were more than enough to cover the outflows in the first year, which implied that the payback periods of their investment were less than 2 years.

The summarized economic analysis of the Philippines' carrageenophyte production indicated that when properly conducted, farming could be highly profitable and viable. Relying on “free” and/or low-cost materials and own labor, family farms using the HLL technique in Palawan and Tawi-Tawi could earn more than US\$ 800 per year from 1 t of dried seaweed worth about US\$ 1000 based on a capital cost of US\$ 16–64 and operating expenses of US\$ 89–203. In fact, there are countless lives that have been dramatically and positively changed because of seaweed farming, especially in the more remote islands of the Philippines (Hurtado et al. 2014).

Constraints and challenges

Despite several successful stories of carrageenan seaweed farming in the Philippines, even after more than four decades of cultivation, it has still many constraints and challenges to overcome. Every year, the country experiences an average of 24–25 typhoons (from weak to super typhoons), devastating the coastal areas and in particular seaweed farm structures. The super typhoon Haiyan, which visited the Philippines in November 2013, reduced the production of five major seaweed producing regions of the country from eastern to western Visayas and northern Palawan; thus, a tremendous reduction in the total production was recorded (SIAP, personal communication). To rehabilitate, the farm areas required considerable funds and time to recover the lost production and also to provide access to propagules for re-planting. The Moro National Liberation Front (MNLF) siege in Zamboanga City in September–October 2013 also contributed to the decreased production of the Zamboanga Peninsula, in particular, and the nation in general. Several families engaged in seaweed farming along the coast from Mariki to Arena Blanco, Zamboanga City, were displaced, which resulted in them abandoning their seaweed farms (Hurtado, personal observation), and as of July 2014, some families were still living in evacuation centers. Major technical problems in carrageenan seaweed farming are presented in Table 4.

There are three major challenges which face the industry of the Philippines including other countries of the Southeast Asian region, namely,

1. Improvement of the genetic material that is available from clonal propagation

There is a continuing effort to select only the fast-growing and disease-resistant cultivars from micro-propagation. Once selected, clonally reproduced material has little opportunity to diversify by mutation. However, *Kappaphycus* as a food (guso) and raw material from which a food ingredient product (kappa carrageenan) is extracted should not be considered as a primary candidate for genetic modification (i.e., by the insertion of foreign DNA). This is to ensure that the extracts are used across their widest possible market base. Labeling of carrageenan as being derived from a GMO organism would create unnecessary resistance in the market place for the multiplicity of commodity and consumer goods. The natural variability of *Kappaphycus* across its extensive natural range has not been fully utilized, and it can be predicted that many morphotypes remain to be evaluated as strains for cultivation. It may also be that various strains/cultivars should have much smaller geographic distributions within seaweed farms. It is implicit that far more is known about the biology and phenology of the various strains. Early selection of the “best strains” for cultivation was perhaps a little haphazard. It is time that more concerted efforts were applied. This could be achieved by the establishment of a center for eucheumatoid research in the SE Asian region (i.e., Philippines) (along the lines of other important crop centers for potato, rice, banana, etc.). Bananas are a clonal crop plant which has a number of disease and cultivation challenges, and there are some parallels to be learned for clonal seaweeds perhaps.

2. Preservation of the germplasm and seedling stocks that may help to provide access of propagules for re-planting in typhoon-devastated farms and other cultivable areas where propagules are unavailable

There is a need to provide the farmers with the strains that they have been growing preferably the fast-growing and “disease”-resistant strains, hence the need to establish “seed banks” in each region by the government, private sector, and local and international non-government organizations (NGOs). However, if the acquisition of materials and training of technicians that would allow tissue culture and cold/cryopreservation storage are unfeasible, the development of backup farms in areas that are historically safe is the best alternative. Those farms would have the sole purpose to provide propagules to the industry.

On the other hand, within time, there could be some collaboration and joint funding among the ASEAN countries that would result in the establishment of a *Kappaphycus/Eucheuma* research center to address this concern.

Table 4 Major technical problems, recommendations, and strategies of *Kappaphycus* farming

Major technical problems	Recommendations	Strategies
Production		
<ul style="list-style-type: none"> • Unavailability of good-quality cultivars/propagules 	<ul style="list-style-type: none"> • Access to good-quality cultivars/propagules • Access to technologies developed from R&D program of the academe and research institutions 	<ul style="list-style-type: none"> • Establishment of sea-based nurseries in strategic areas • Use of tissue culture and mutagenesis, natural sporulation protoplast, and hybridization techniques to accelerate mass production of new improved planters • Establishment of gene banks and land–sea-based nurseries for young plants developed from tissue culture and natural sporulation techniques
<ul style="list-style-type: none"> • Weak linkages between the academe–scientist–expert group and the seaweed farmers 	<ul style="list-style-type: none"> • Closer interaction and collaboration between the seaweed farmers and the academe–scientist–expert group 	<ul style="list-style-type: none"> • Collaboration projects in the verification of studies in order to confirm technologies • Joint projects in the pilot farm demonstration of matured technologies toward commercialization • Openness of both parties by sharing experiences and information • Education and technology transfer (strain selection, appropriate cultivar and farming technique for the season and location, duration of culture days, and clearance of propagule from the water surface (50–75 cm below the water surface))
<ul style="list-style-type: none"> • Low productivity of cultivar/propagules 	<ul style="list-style-type: none"> • Selection of good farming site (moderate water movement) for the wet and dry seasons • Use of fast-growing cultivars • Extended duration days (45 days) • Use of appropriate culture techniques which are technically and economically viable • Avoid mass cultivation during known “poor” months to minimize outbreak of ‘ice–ice’ malaise and <i>Neosiphonia</i> infestation • Improved “seedling” and site management 	<ul style="list-style-type: none"> • Practice fallowing to give rest to the area • Application of nutrients derived from marine plants to propagules (concentration and duration) to accelerate growth and to improve tolerance to biotic and abiotic stresses

Hurtado et al. 2014

3. Effect of changing climate and ocean acidification on seaweeds and seaweed farming and ecological impacts of human responses

The impact of global warming in the environment is mainly due to the absorbance of heat and carbon from the atmosphere by the oceans, thus changing the physical and chemical properties of the ocean. Seaweeds are directly affected by ocean warming. Increased surface seawater temperature will affect physiological processes altering phenology, growth rate, and ultimately the fitness of the cultivated seaweed in different ways (Harley et al. 2012). Seaweeds will have to acclimate or adapt to the new environmental conditions (Bellard et al. 2012; Viejo et al. 2011)

Strains of *Kappaphycus/Eucheuma* that have been selected for cultivation over the years were able to adapt to its environment as demonstrated from their “plastic” resiliency. For the past several years, the farmers have been growing the cultivars in shallow waters using the traditional FOB technique, but with the changing climate, they are gradually growing their cultivars in deeper waters using the hanging

long-line, multiple raft long line, and the spider web techniques.

Conclusions

The impact of R&D in the carrageenan seaweed industry is being gradually felt, for example, some science-based technologies as follows: (1) Young plants developed from micro-propagation through tissue culture techniques are being used by the seaweed farmers as propagules for cultivation and (2) the introduction of AMPEP is being used to bolster growth and more importantly improve tolerance to abiotic stresses in order to reduce/or control secondary problems such as ‘ice–ice’ malaise and epiphytic and epiendophytic “infections” (i.e., *Neosiphonia* spp.).

Ideally, the different stakeholders of the seaweed industry should work harmoniously without any reservations to sustain the seaweed-producing and allied industries in the Philippines and other producing countries. Innovations from farming and processing to product applications are the key to a successful, robust, and sustainable business model.

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