

### Valorization of Biomass through Anaerobic Digestion

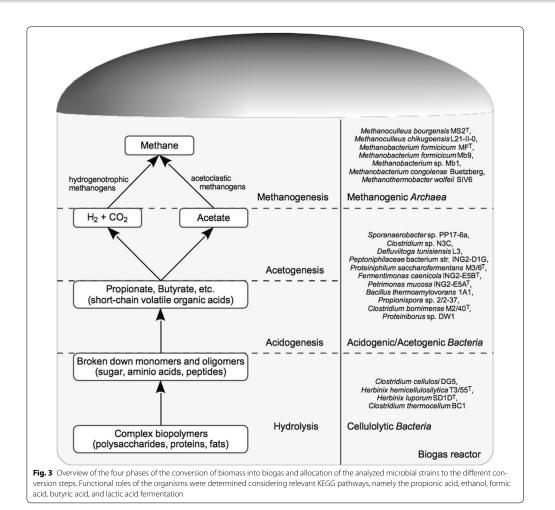


- Anaerobic Digestion is an exothermal four-step breakdown of a wide range of biomass (carbs, protein, fat) into  $C_1/C_2$  molecules, reversing photosynthesis (= a mechanical cow)
- Methanogenesis, the last of the four steps, requires *mcr* activity only found in Archae, and releases methane as value product into the gas phase, lowering the thermodynamic cost of separation
- AD is rate limited by Archaea growth rates (doubling times) to 20d HRT
- Seaweed is largely an inconvenient, high-ash, high-salt substrate with challenging logistics and moderate conversion performance as feed, and hence as AD substrate, while competing with abundant terrestrial biomass that is now left unused to decompose, with easier to accessibility
- Various LCA models have shown irrecoverable CI scores (+120 +150 g CO<sub>2eq</sub> / MJ)
- Key value drivers for CNG are ecosystem services, i.e. methane and pollution avoidance or carbon sequestration, resulting in renewable fuel production (i.e. LCFS, REDD2), and not merely the commodity revenue
  - > Price is a function of amount, form, location, use, time and environmental attributes
- Conversion rates of 60-80% leave biomass digestate as burden and boon



# AD is a four-step degradation with known stoichiometry and known inhibitions (temperature, pressure, salinity, ammonia)





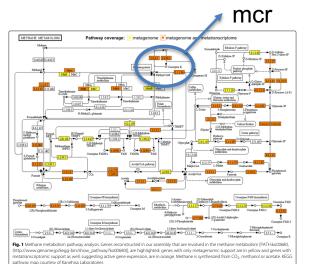
Buswell & Boyle (1940)

 $C_cH_hO_oN_nS_s + \frac{1}{4}(4c-h+2o+3n+2s)H_2O$ 

#### Examples:

Carb: 790 I Biogas/kg VS Prot: 700 I Biogas/kg VS Fat: 1250 I Biogas/kg VS 1/8 (4c-h+2o+3n+2s) **CO**<sub>2</sub> + 1/8 (4c+h-2o-3n-2s) **CH**<sub>4</sub>

+ n NH<sub>3</sub> + s H<sub>2</sub>S



- Methyl-Co-enzyme M Reductase
- Vitamin B12 Analog
- Ni-center
- Only known pathway to get from CO<sub>2</sub> and H<sub>2</sub> to CH<sub>4</sub>



## Ideal feedstock characteristics for AD conversion differ significantly from cellulosic ethanol feedstock criteria



- ➤ High specific biogas yield per organic dry matter content
- ➤ High fresh matter biomass yield per acre (more than 30t FM/ac)
- > Dry matter content between 20% and 35%
  - ✓ Malolactic fermentable
- ➤ Low lignin content (less than 5-6%)
  - ✓ Easy hydrolyzation without the use of external enzyme addition
- > Low protein content, high fat content
  - ✓ Favorable C:N ratio
- ➤ Wide, local, existing availability
  - ✓ Dual purpose crop that has demand in energy, food and fuel
- > Perennial, low water use, drought resistant, low/no till requirement
- > Easy harvesting protocol with field shredder or mower
- > Low cost or preferably revenue at digester gate
- > Sugar beet, corn/sorghum silage, energy cane, camelina, bana/napier grass









## The US has massive amounts of underutilized biomass substrates, including sorghum, soybean straw, corn stover and manure with easy access



Source	Stream Size [t/y]	metric t CH4/year	mmBTU	GGE	Scenario	
Crop Residues	353,925,900	70,001,884	3,745,178,652	32,852,444,316	70% collected; return digestate	
Corn Residues	155,027,688	37,243,852	1,992,587,509	17,478,837,798	70% collected; return digestate	
Soybean Residues	101,744,614	18,802,405	1,005,949,570	8,824,119,032	70% collected; return digestate	
Wheat Straw	Wheat Straw 50,291,939		305,445,395	2,679,345,573	70% collected; return digestate	
Ethanol Stillage	40,272,569	6,113,376	327,072,410	2,869,056,224	All DDGS	
Biodiesel Glycerin	2,797,300	775,412	41,485,386	363,906,899	All glycerin	
Organic MSW Fraction	78,517,185	3,938,864	210,733,622	1,848,540,546	BioCycle 2011 w/ 35% organic	
Energy Crops	394,853,895	62,234,057	3,329,591,282	29,206,941,074	Max Yield with BTS2 acreage	
Miscanthus	128,195	10,179	544,579	4,777,007	Max Yield with BTS2 acreage	
Sorghum	388,718,580	61,875,905	3,310,429,721	29,038,857,206	Max Yield with BTS2 acreage	
Energy Cane	6,007,120	347,974	<del>18,616,9</del> 82	163,306,861	Max Yield with BTS2 acreage	
Landfill		8,422,744	450,626,168	3,952,861,126	Min. 50 SCFM biogas	
Waste Water Treatment		1,044,503	55,882,057	490,193,484	Min. 50 SCFM biogas	
Manure	682,441,573	9,903,137	529,828,868	4,647,621,652	2012 Census Dairy & Feed	
Dairy	271,446,096	3,103,305	166,030,276	1,456,405,928	2012 Census Dairy & Feed	
Beef in Feedlot	170,665,601	2,687,889	143,805,048	1,261,447,791	2012 Census Dairy & Feed	
Hogs	171,018,889	2,555,176	136,704,779	1,199,164,727	2012 Census Dairy & Feed	
Chickens	69,310,987	1,556,767	83,288,766	730,603,206	2012 Census Dairy & Feed	
Total		162,433,978	8,690,398,447	76,231,565,321		

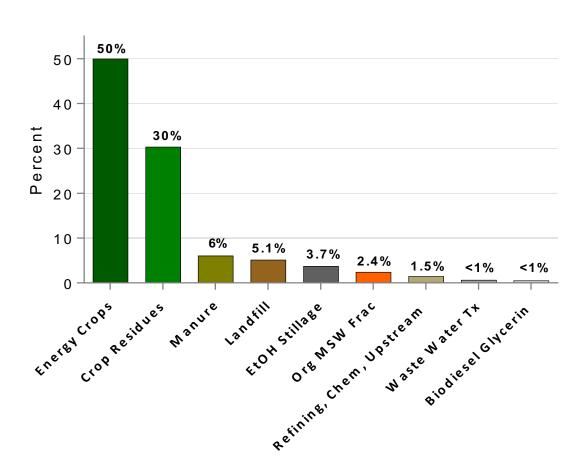


# From those substrates alone, biogas could generate 51% of US fossil transportation fuel









> US Potential = 8.81 Quad / 77 billion GGE





#### High yielding US biogas substrates include sorghum, corn stover



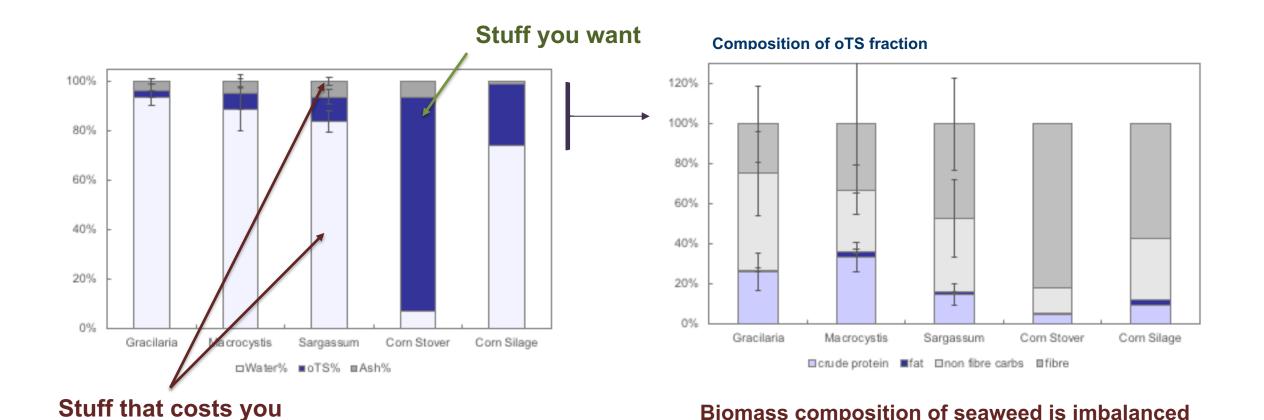
Substrate	m <sub>N</sub> ³ Gas/ t oDM	DM [%]	oDM [%DM]	CH <sub>4</sub> [%]	Lignin [%]	Yield [t/ac]	Conversion [% of theor.]
Corn Stover	420	90.8%	95.1%	54.6%	8.5%	4.35	35-55%
Sorghum	555	90.8%	91.9%	52.0%	10.3%	7.55	50-65%
Dairy Manure	490	1.5-3.5%	70-90%	58%			50%
Gracilaria	450	5-17%	20-70%	55%	0%	?	11-88%
Macrocystis	400	18.7%	69.5%	55%	1-5%	?	45%
Sargassum	200-500	5%	65-77%	58%	7-15%	?	<mark>25</mark> -57%

- > Sorghum is the highest yielding biogas energy crop
  - > Corn stover is the highest yielding crop residue
- > Seaweed has low dry matter content and average specific conversion



### Conversion of biomass to biogas and methane follows composition conversion yields (Buswell), driving economics









money to handle

Biomass composition of seaweed is imbalanced

for feed stuff (USDA/NOAA 2011), lacking nutrients

### Europe has a history of (cast) seaweed with mixed outcomes









#### Solrød Biogas A/S

- 226,000 tpy feedstock
- 7,400 tpy seasonal seaweed
- <6% of methane</p>
- Cadmium, salt limited









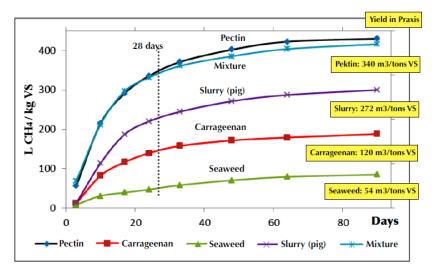








- LCA showed CI irrecoverable above +120 g CO<sub>2eq</sub>/MJ
  - Mostly lack of suitable business proposition
    - Specialty Foods, ex-EU applications
      - Hypothetical Magic Molecules

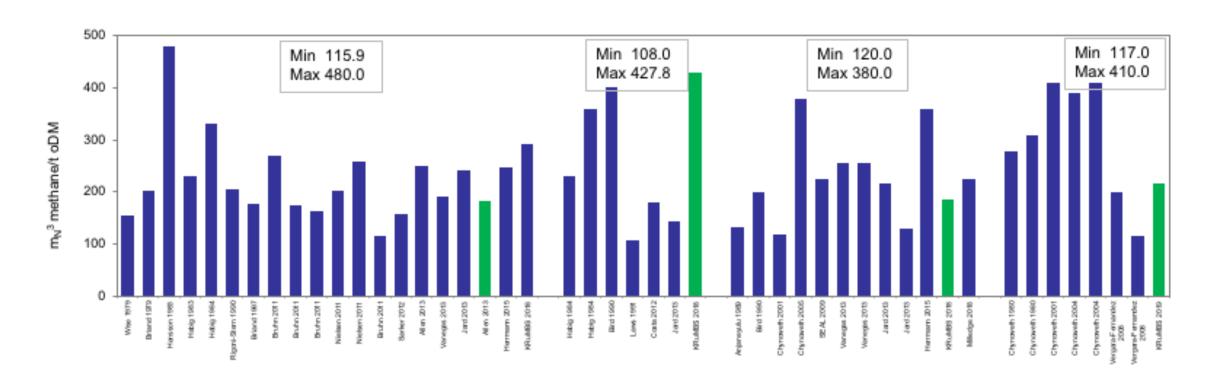






### Reported methane yields are inconsistent and vary widely





Literature Review of BMP for seaweed



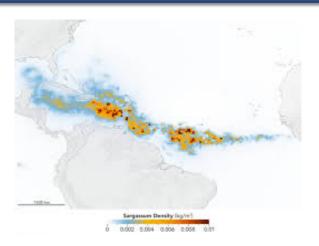
#### But seaweed stinks!





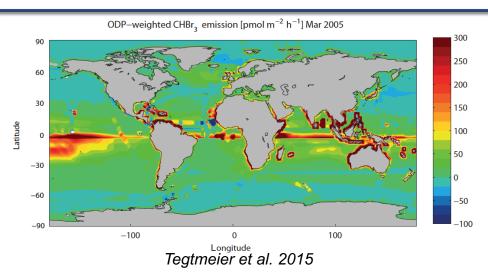


**Coastal Suffocation** 



Wang et al. 2019

20 million ton annually



220,000 t CH<sub>4</sub> / year, >1,000 ppm H<sub>2</sub>S

#### Next Steps:

- Assess overall ecological impact of Sargassum blooms
  - > Tourism, native marine ecology, fishing, atmosphere
- Collection method at scale
- Scale continuous AD process at low-temp / high-salinity
- Develop monetization through ecosystem services

